

## POWER BIBOND 2-COMPONENT UNIVERSAL HIGH-PERFORMANCE ADHESIVE

For repairing (bonding, filling, smoothing) of bumpers, spoilers, radiator grilles, panelling clips, brackets/spotlight brackets as well as broken plastic parts and panelling, and much more. It can also be used for bonding and filling holes, splits and joints made of metal, wood, stone, concrete and glass.

### CHARACTERISTICS

- excellent adhesion on metal, plastic, wood, rubber and many other types of material, together and with each other
- can be used universally for indoor and outdoor application
- high adhesive strength and quick hardening
- high tensile, shear and peel strength
- can be ground and re-coated with many paint finishing systems
- resistant to water, oil, fuel and many chemicals

### TECHNICAL DATA

<b>colour</b>	light yellow
<b>base</b>	methyl methacrylate
<b>work life/processing time</b>	3 minute
<b>initial strength</b>	6 minutes
<b>hardening/final strength</b>	12 hours
<b>tensile shear strength (dependent on material)</b>	22 N/mm <sup>2</sup>
<b>temperature resistance</b>	-40°C to +120°C
<b>processing temperature</b>	+5°C to +30°C
<b>shelf life</b>	12 months (original packaging); store in a cool and dry place

### INSTRUCTIONS FOR USE

Sand back the surfaces if possible and thoroughly clean and degrease them with PETEC Multi Cleaner (art. no. 82200 or 82100). Remove the cap, squeeze out the required amount and mix or fit a mixing tube (art. no. 98510). Discard the first centimetre (avoid pausing for more than two minutes because the adhesive will harden in the mixing tube), then apply to the location to be bonded. Press the materials to be joined together within two minutes. After use, close off the double syringe with the cap.

*Observe the safety and technical datasheet! (Download PETEC data sheets from [www.petec.de](http://www.petec.de))*

### CONTAINER SIZE

		
<b>Item-No. 98625</b>	<b>Item-No. 98550</b>	<b>Item-No. 98533</b>
24 ml double syringe SB card	50 ml double cartridge	12 x 24 ml double syringe SB card